



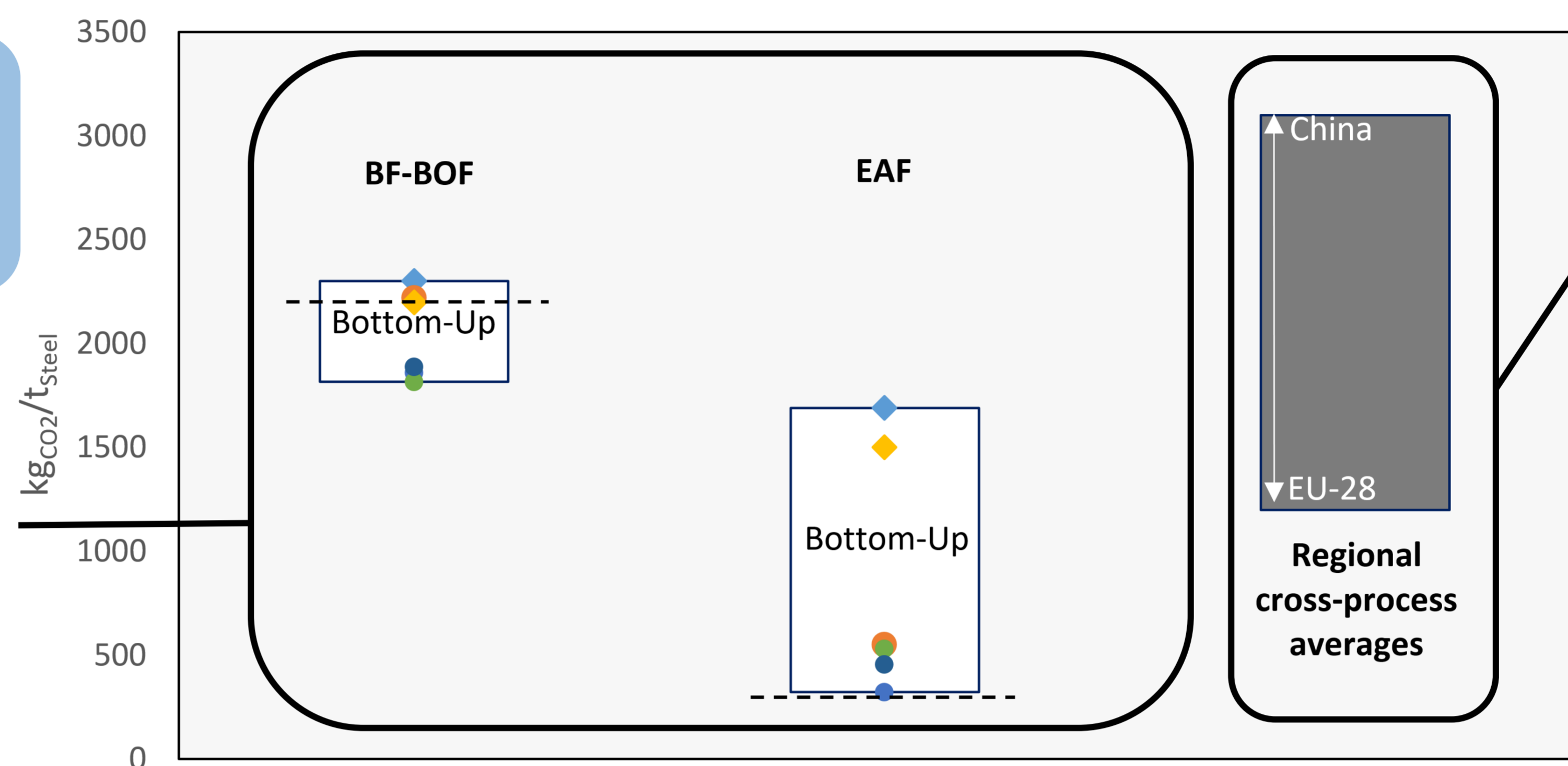
COMPARING THE CO₂ EMISSION INTENSITY OF THE STEEL INDUSTRIES IN THE EU AND CHINA RESULTING FROM TOP-DOWN AND BOTTOM-UP APPROACHES

Why are there inconsistencies in steel industry's regional specific CO₂ emissions in literature?

Considerable disparities in specific CO₂ emissions are reported in same regions:

The **Bottom-Up** approaches provide process based specific CO₂ emissions for:

1. Blast Furnace-Basic Oxygen Furnace (BF-BOF) route
2. Electric Arc Furnace (EAF) route

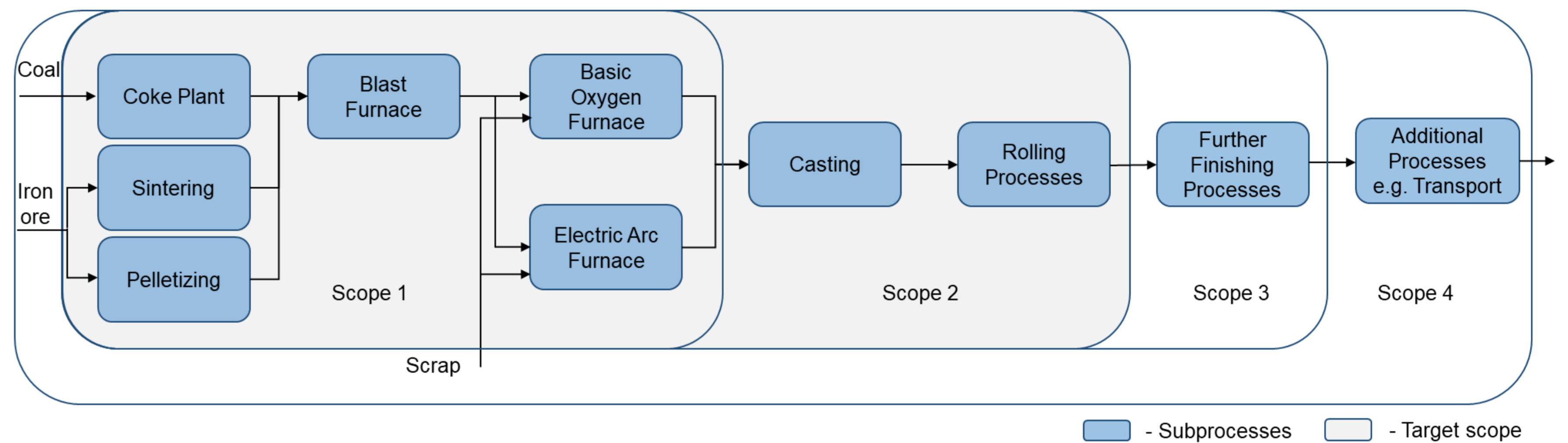


The **Top-Down** approach provide emissions based on the economic activity in a region

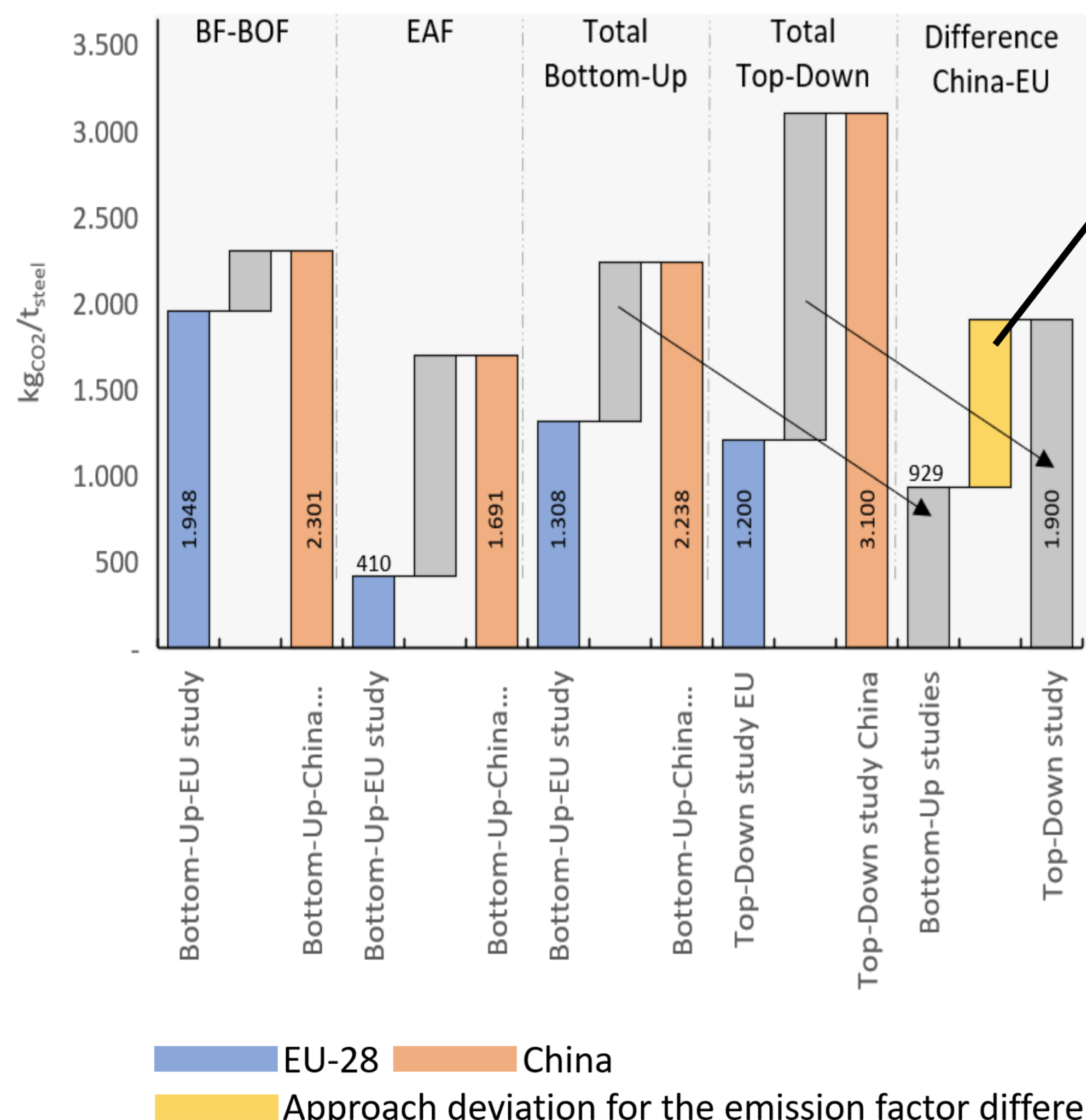
- Global Average
- ◆ China
- Europe

Methodology to investigate the underlying reasons for inconsistencies in CO₂ emissions

1. Adjust investigation scopes in steel industry
2. Trace regional disparities to
 - Raw materials
 - Steel production process shares and connections
 - Steel process energy demand and emissions



Inconsistencies in regional specific emissions cannot be harmonized based on available meta data



Regional disparity in Top-Down approach is twice as high as the disparity from the Bottom-Up approach.

Reasons deviations in regional disparities are not transparent

Reasons for deviations	Evaluability
1. Scrap share in regional steel production	👍
2. Electricity mix especially for secondary steel	👍
3. Process based differences <ul style="list-style-type: none"> • Energy demands • CO₂ reduction measures 	👎
4. Emission meta data <ul style="list-style-type: none"> • Scopes • Emission factors • Material flows 	👎

Data availability prevents global, reliable and consistent CO₂ emission factor determination

Evaluable Influences	Non-Evaluable Influences	Outlook
Evaluable influences cannot fully explain the regional disparities in CO ₂ emission factors: <ul style="list-style-type: none"> • Pig iron- & production route share • Electricity mix 	The influence of different scopes and process efficiencies towards regional CO ₂ emission factors in the steel industry remains an uncertainty in available data.	This study demonstrates the necessity for a compilation of <ul style="list-style-type: none"> • additional meta information • or new steel energy demand and emission data for consistent and clear comparisons.